

## **INTEGRATION OF PRODUCTION AND MATERIAL HANDLING SIMULATIONS ON A UNIFIED DIGITAL TWINS PLATFORM**

Keyhoon Ko<sup>1</sup>, Sungtae Lee<sup>2</sup>, Donguk Kim<sup>3</sup>, Sangchul Park<sup>3</sup>, and Byung-Hee Kim<sup>2</sup>

<sup>1</sup>VMS Global, Inc., Fairfax, VA, USA

<sup>2</sup>VMS Solutions, Co., Ltd., Gyeonggi-do, REPUBLIC OF KOREA

<sup>3</sup>Dept. of Industrial Engineering, Ajou University, Gyeonggi-do, REPUBLIC OF KOREA

### **ABSTRACT**

Traditionally, production and material handling simulations in semiconductor manufacturing have been managed separately, leading to inefficiencies. Material handling simulations typically focus on finding the fastest routes between points A and B but often fail to account for potential delays at point B before the next production step begins, highlighting the limitations of standalone approaches. This session presents a case study demonstrating how integrating these two critical systems on a unified digital twin platform has led to significant manufacturing optimization. Production simulations generate equipment schedules without considering logistics, while material handling simulations model equipment locations and identify high-traffic areas. By validating production schedules with material handling simulations, potential issues are identified, allowing the production simulation to incorporate constraints and re-optimize schedules. You may learn how this integrated approach has streamlined processes, improved coordination, and enhanced overall efficiency in semiconductor manufacturing.